



# Implementation and R&D Needs for Storage and Geological Disposal of the UK's Intermediate and High Level Radioactive Wastes.

## A Personal Materials View.

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Energy Materials Conference, L'Boro. Oct 10th, 2008.

# Summary

- **Political Scene.**
- **Materials Issues in:**
  - **Difficult Wastes (e.g. Pu, graphite).**
  - **Interim Storage.**
  - **Implementation of a Geological Disposal Facility (GDF).**
- **The Way Forward.**

## Radioactive Waste.

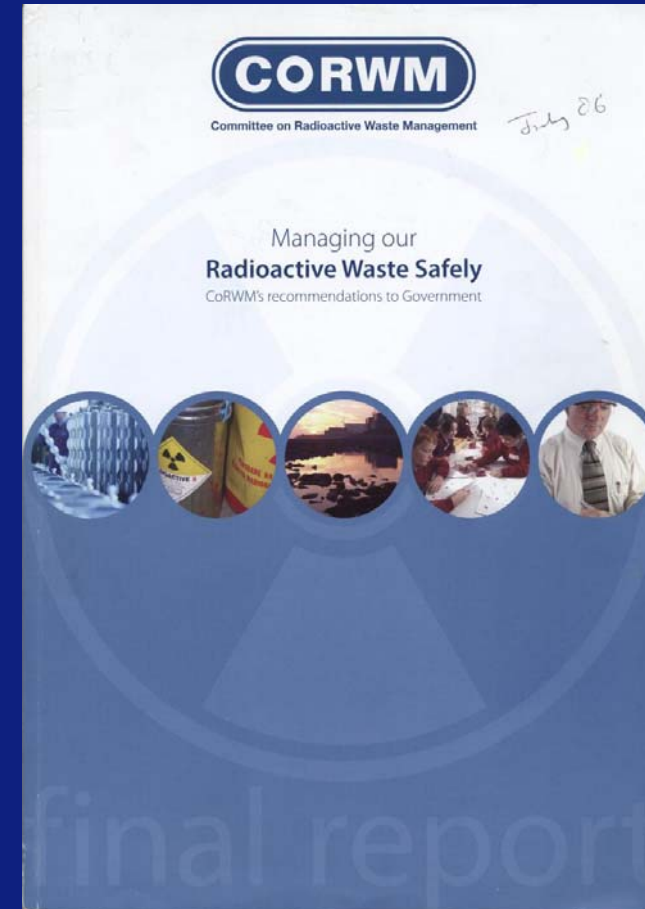
- Globally we have been slow to address the problem. Some countries e.g. Sweden, Finland moving quicker than others.
- USA, Russia, Ukraine, France, UK, Japan have most significant problems.
- UK, due to the large number of reactor designs used (Magnox, AGR and PWR), has **complex range of waste types**.
- Dynamic UK nuclear scene. E.g. BNFL R&D → Nexia Solutions → National Nuclear Laboratory. Westinghouse. Foreign ownership concerns.

# **Waste Issue Often Used as Argument Against New Nuclear Reactors.**

- History of inaction culminating in UK Govt. decision in late 1980's not to pursue planned examination of suitability of geology under Sellafield for potential repository site.
- In 2004 Govt. set up Committee on Radioactive Waste Management (CoRWM).
- In 2005 Govt. set up Nuclear Decommissioning Authority (NDA) with responsibility for UKs radwaste-contaminated site clean up with £80B budget.
- Govt. announced in 2006 that NDA would take extended role as single UK body responsible for implementing geological disposal of higher activity radioactive waste.

# CoRWM Recommendations to Govt. (July 2006).

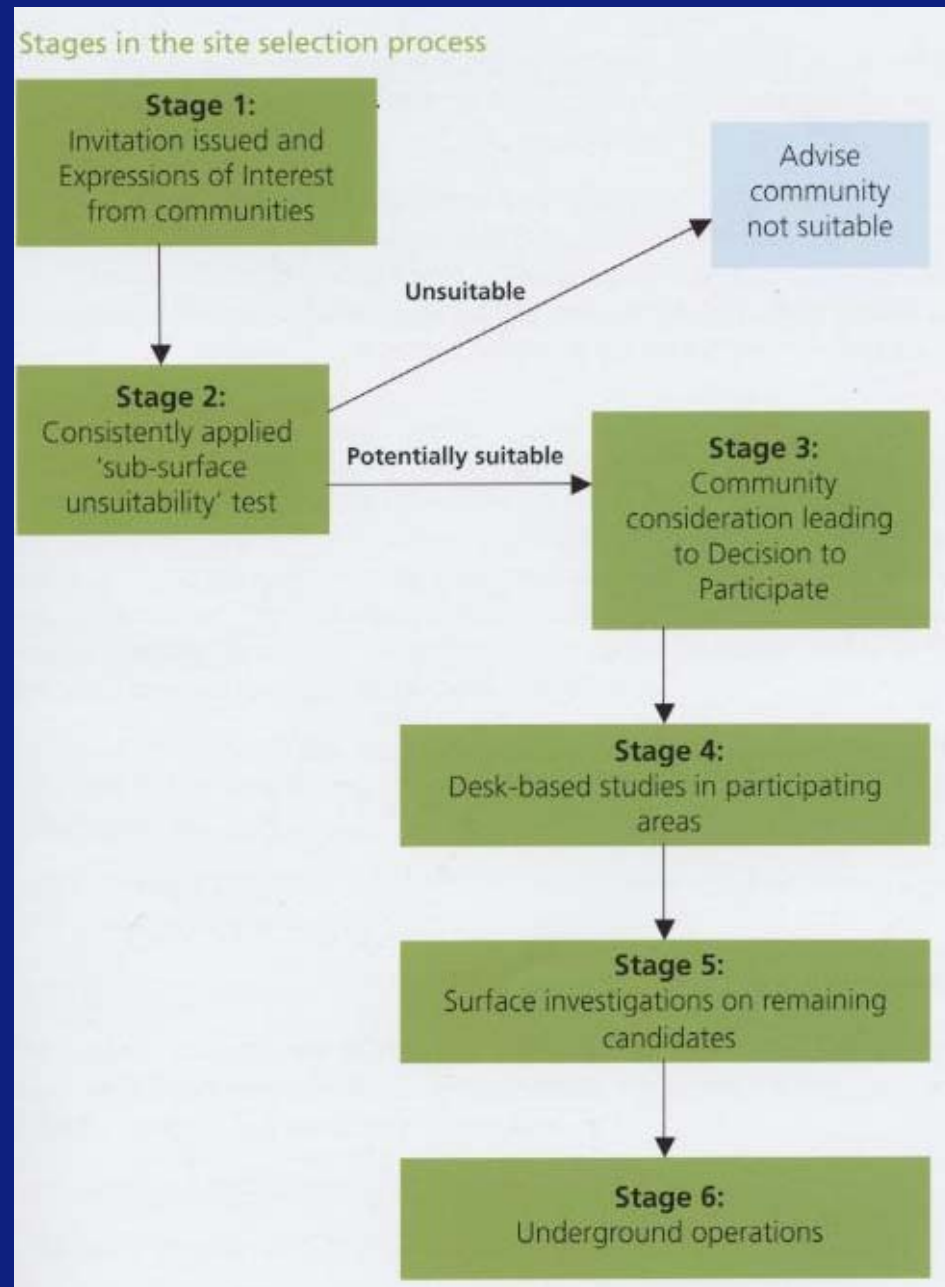
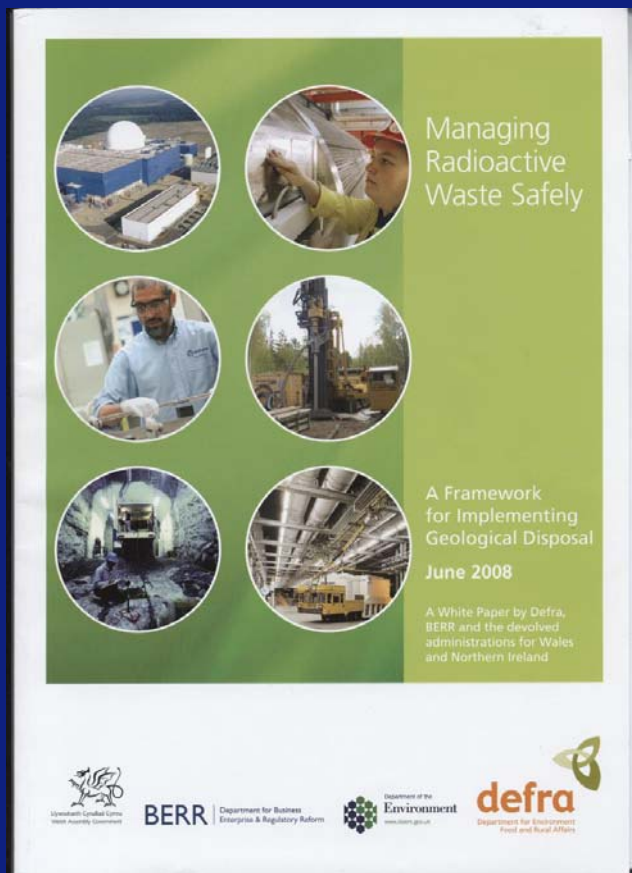
- Geological disposal as end point for long-term management of radioactive wastes.
- Robust storage in interim period with provision against delay or failure in reaching end point.
- Need for a staged process with flexibility in decision making and partnership with communities willing to participate in siting process.



- **CoRWM did not suggest suitable locations for any potential GDF.**
- **Agreeing on location and building GDF will take decades.**

# Managing Radioactive Waste Safely (MRWS) Programme

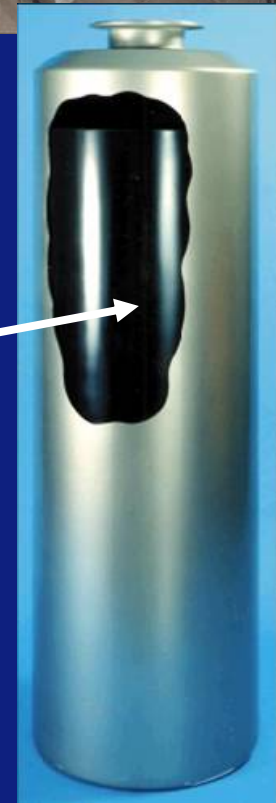
- **Government White Paper outlining process and stages.**





## Radioactive Wastes.

- Classified by radionuclide concentration and half lives, typically by activity level into low level waste (LLW), Intermediate Level Waste (ILW) and High Level Waste (HLW).
- In UK most ILW encapsulated in cement, HLW from reprocessing vitrified in glass.
- Some wastes are difficult: a materials opportunity.



## Difficult Wastes.

Wastes are difficult because they:

- Contain highly radiotoxic radionuclides emitting high-energy ( $\alpha$ ) radiation ( $^{239}\text{Pu}$ ,  $^{241}\text{Am}$ ,  $^{237}\text{Np}$ ).
- Contain radionuclides with long half lives ( $^{14}\text{C}$  5730y,  $^{239}\text{Pu}$  24110y,  $^{129}\text{I}$  15.7My,  $^{99}\text{Tc}$  213000y).
- Contain highly mobile (water soluble or volatile) radionuclides (gases:  $^{226}\text{Ra}$ ,  $^3\text{H}$  and  $^{14}\text{CO}_2$ , alkalis:  $^{137}\text{Cs}$ ,  $^{90}\text{Sr}$ , halogens:  $^{36}\text{Cl}$ ,  $^{129}\text{I}$ ).
- Contain radionuclides easily assimilated with long biological half lives ( $^{129}\text{I}$  thyroid,  $^{90}\text{Sr}$  bones).
- Are high volume (graphite).
- Are in uncharacterised sludges.
- Have escaped into the environment (Hanford, Dounreay) as mobile species/particles.



# Plutonium Options.

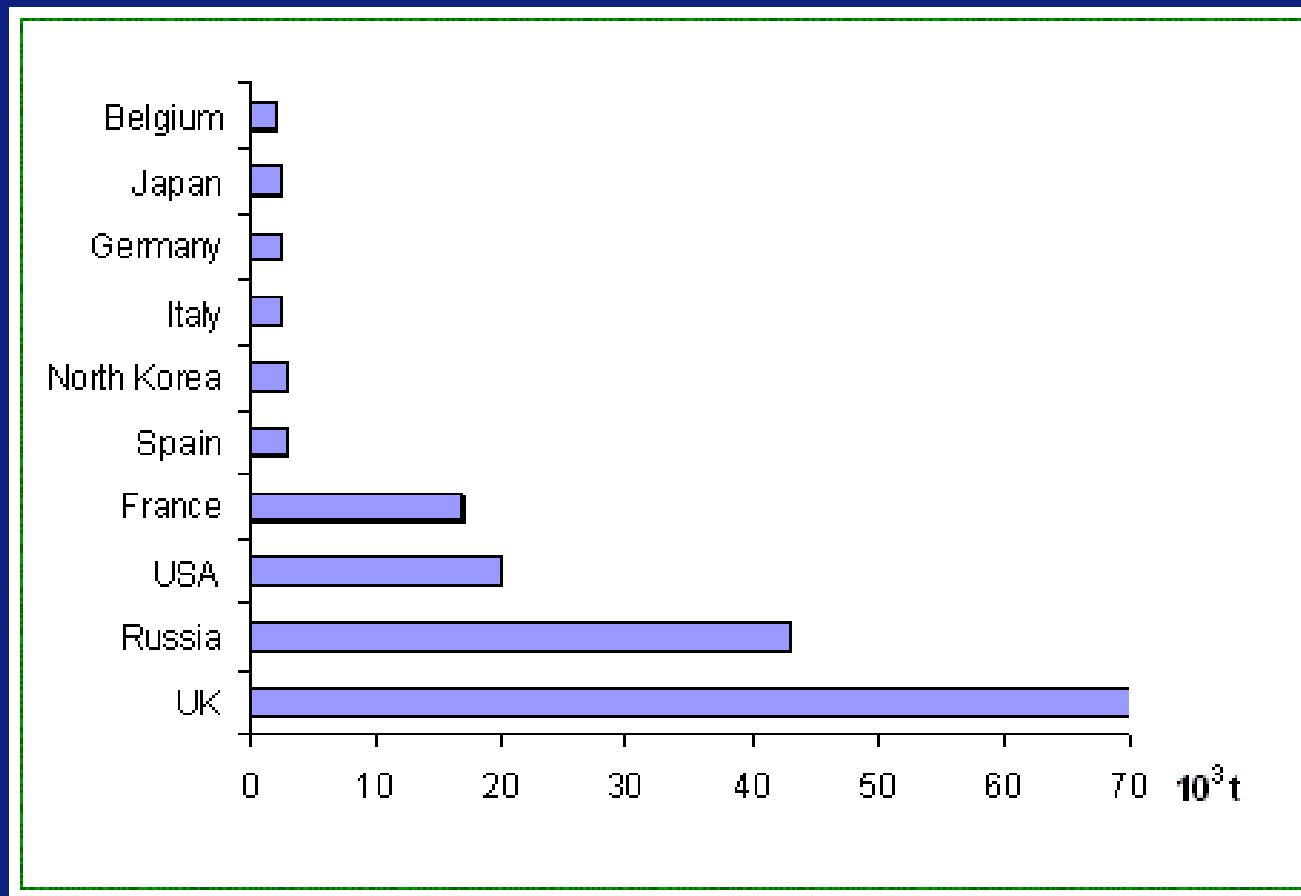


- UK has ~100 tonnes of Pu mostly in form of oxide powder.
- Some contaminated and must be disposed of.
- Options for rest e.g. dispose in various forms (ceramic, glass) or reuse in Mixed Oxide (MOX) fuel which can be burned in PWR reactors or Inert Matrix Fuel (IMF) (e.g.  $\text{ZrO}_2$ ) that could be directly disposed of after burning the Pu.
- R&D needed to support choice of option.

NDA Plutonium Options

For comment: August 2006 - October 2006

# Graphite.



- **UK has large proportion of worlds graphite waste from our graphite-moderated Magnox and AGR reactors.**

## Graphite.

- $^{14}\text{C}$  can be 1wt% of used reactor graphite and is mobile in groundwater systems as carbonates and atmosphere as  $\text{CO}_2$ .
- UK has no chosen immobilisation route.
- Options include packaging and direct disposal (but large volume), incineration and immobilisation of the ash formed (but gaseous species).
- Transmutation products and  $^{14}\text{C}$  concentrated on outside of graphite so could remove surface and incinerate bulk.



## Location UK Radwaste.

- Vast majority of UK's waste at Sellafield and Dounreay.
- Scottish Government supports **long term interim storage** and ongoing R&D but is not participating in MRWS process.

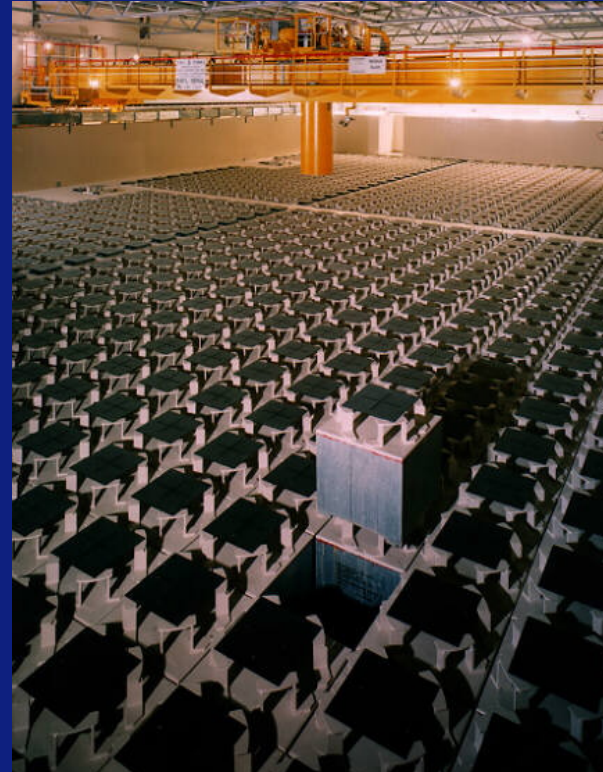
## Storage Issues.

- Stores need to last at least 100 years.
- Wasteforms need to be stable for this period and then transportable and stable in GDF.
- Need to tailor box to wasteform it contains.





## ILW Temporary Storage at Sellafield.



- 17000 containers ILW currently stored at Sellafield.
- ILW stored at many other sites. Each 3m<sup>3</sup> box costs £25K.
- Current use of different container designs, materials and wasteforms. Early mild steel drums, later 316L and 304L stainless steel. More durable steels e.g. duplex or super duplex under consideration.
- Need for standardisation.



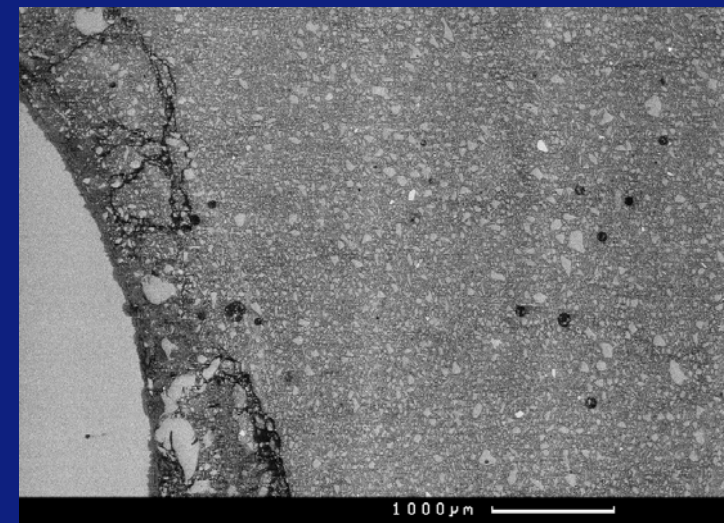
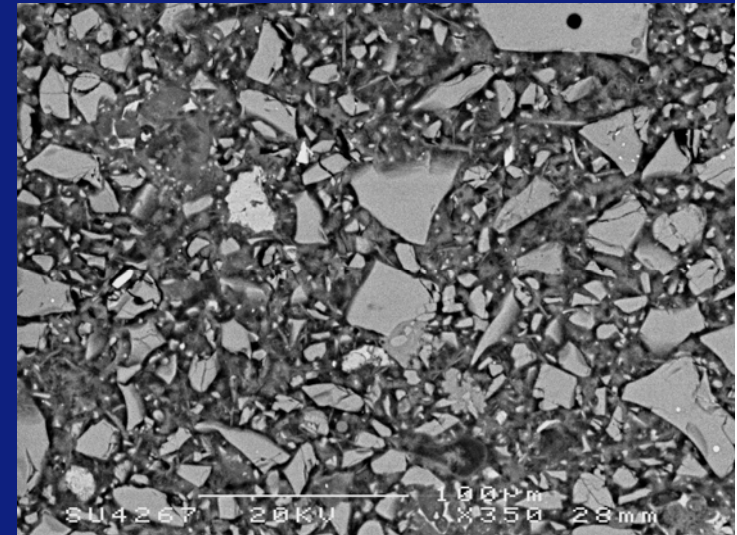
# Storage Issues

- Concerns over durability of some current ILW drums. R&D into corrosion of U metal in cement matrix.
- R&D needed into possible reworking or overpacking ILW wasteforms containing reactive metals where durability is not consistent with store lifetime.
- R&D into long-term performance and monitoring of ILW + reactive metals and graphite.



## ILW Wasteform R&D.

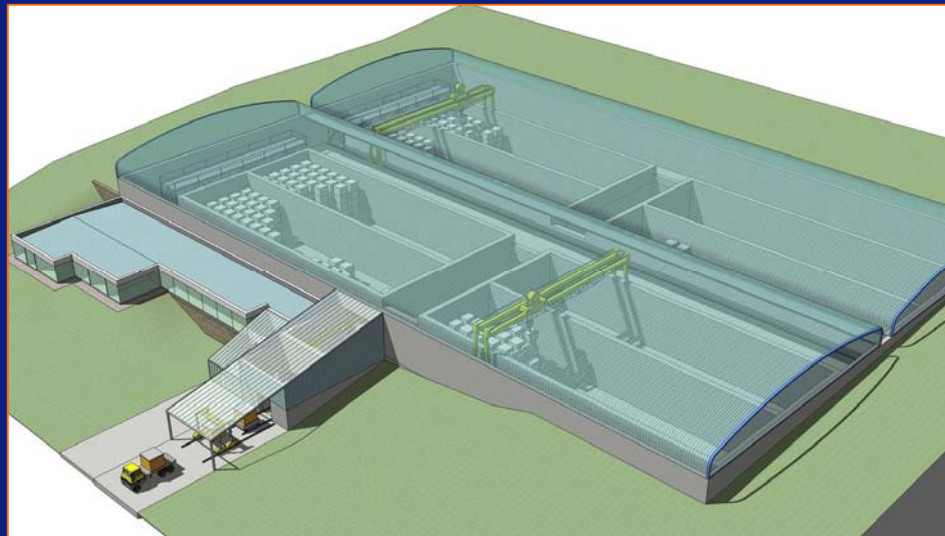
- Current composite system: Ordinary Portland Cement (OPC) + Blast Furnace Slag (BFS) or Pulverised Fuel Ash (PFA).
- Need for toolbox of matrices compatible with various waste streams (some metals incompatible with alkali matrix)
- Need new systems giving less alkaline environment, alleviating waste/matrix interactions.
- Potential systems include calcium sulpho-aluminates, alkali-activated slag cements, inorganic geopolymers, polymers and bitumens.



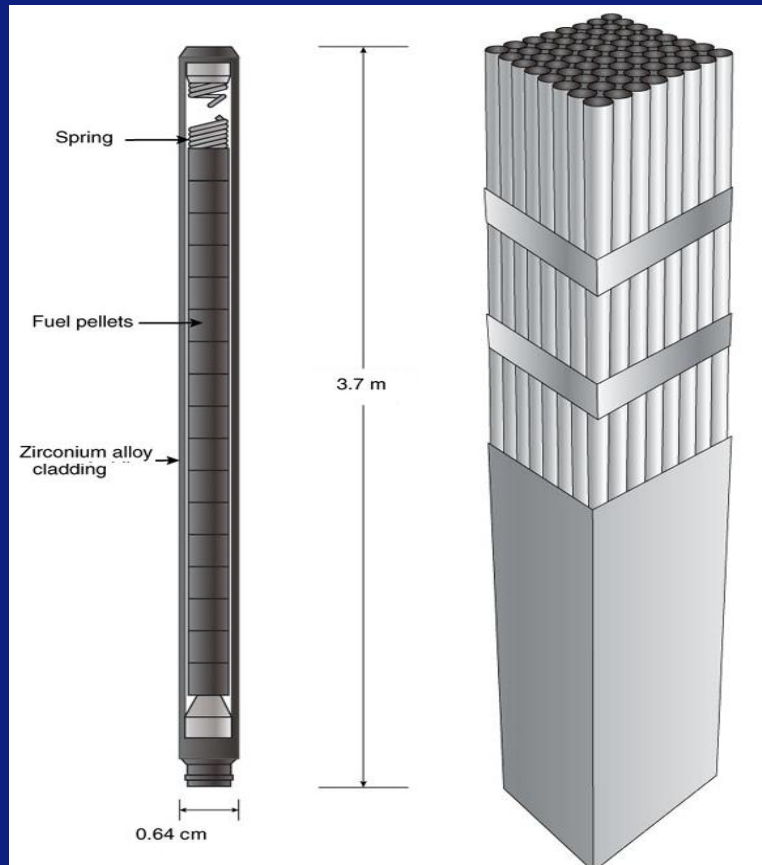


## Other Storage R&D Needs

- Evaluation and performance of new wasteform and container materials (e.g. mini stores).
- Develop wasteforms for short-lived fission products (e.g.  $^{137}\text{Cs}$ ,  $^{90}\text{Sr}$ ) that generate substantial amounts of heat as well as a strong field of ionising radiation but need only ~300 years storage.
- Long-term (>100years) storage concepts which may address Scottish question.



# Spent Fuel Encapsulation and Storage.



AGR consolidation  
element/slotted can

- “Once through” spent fuel reasonably stable wasteform (oxide ceramic pellets in metal rods).
- Directly encapsulated in steel or steel/copper canisters.
- UK has no track record in long-term spent fuel storage for eventual disposal.
- Need UK specific materials system.

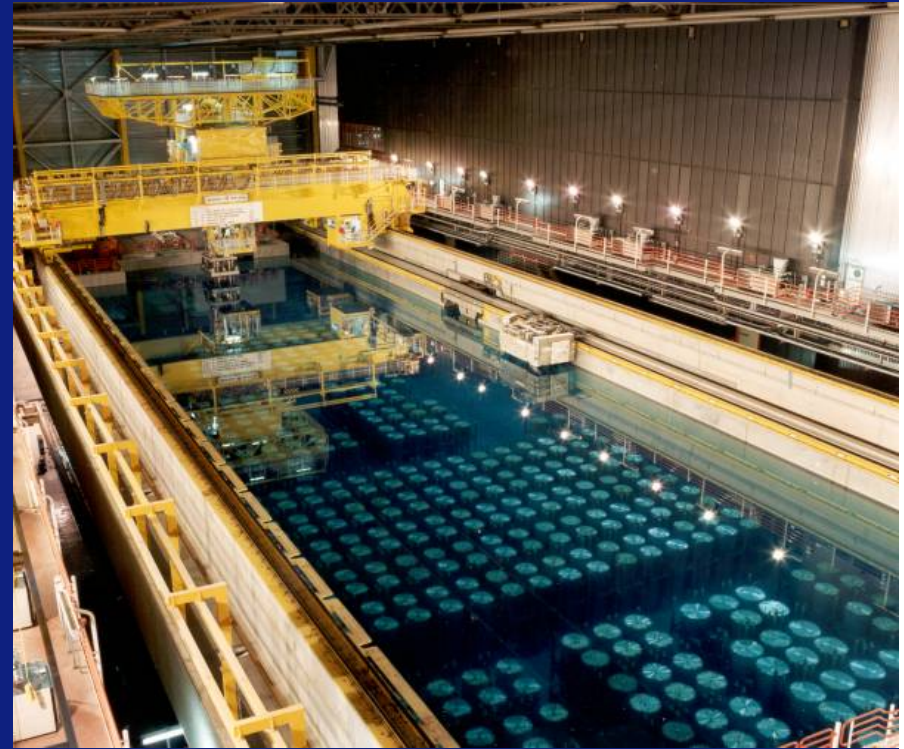


# Storage Options for Magnox and UK AGR Spent Fuels?

- Need for R&D into:
  - Options
  - Container Systems and Materials.

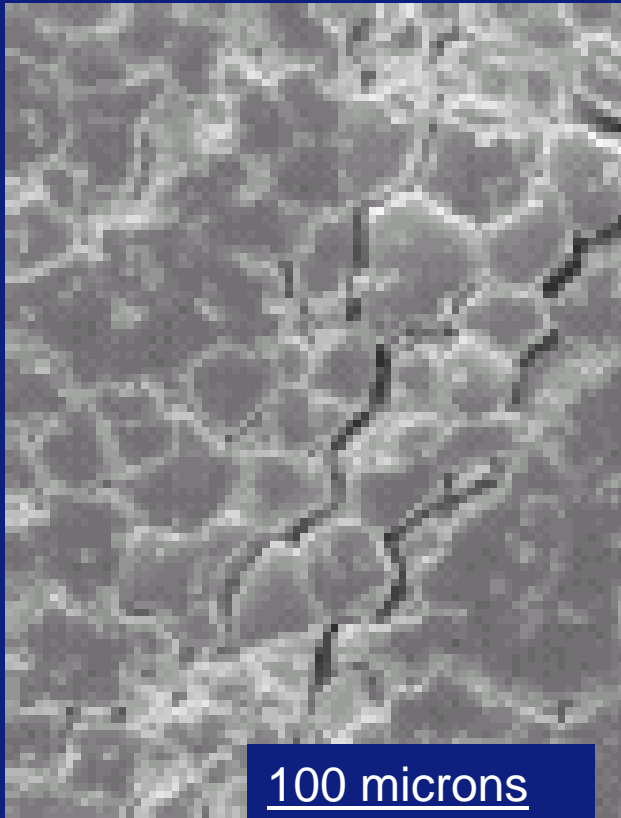


Interim Storage Casks



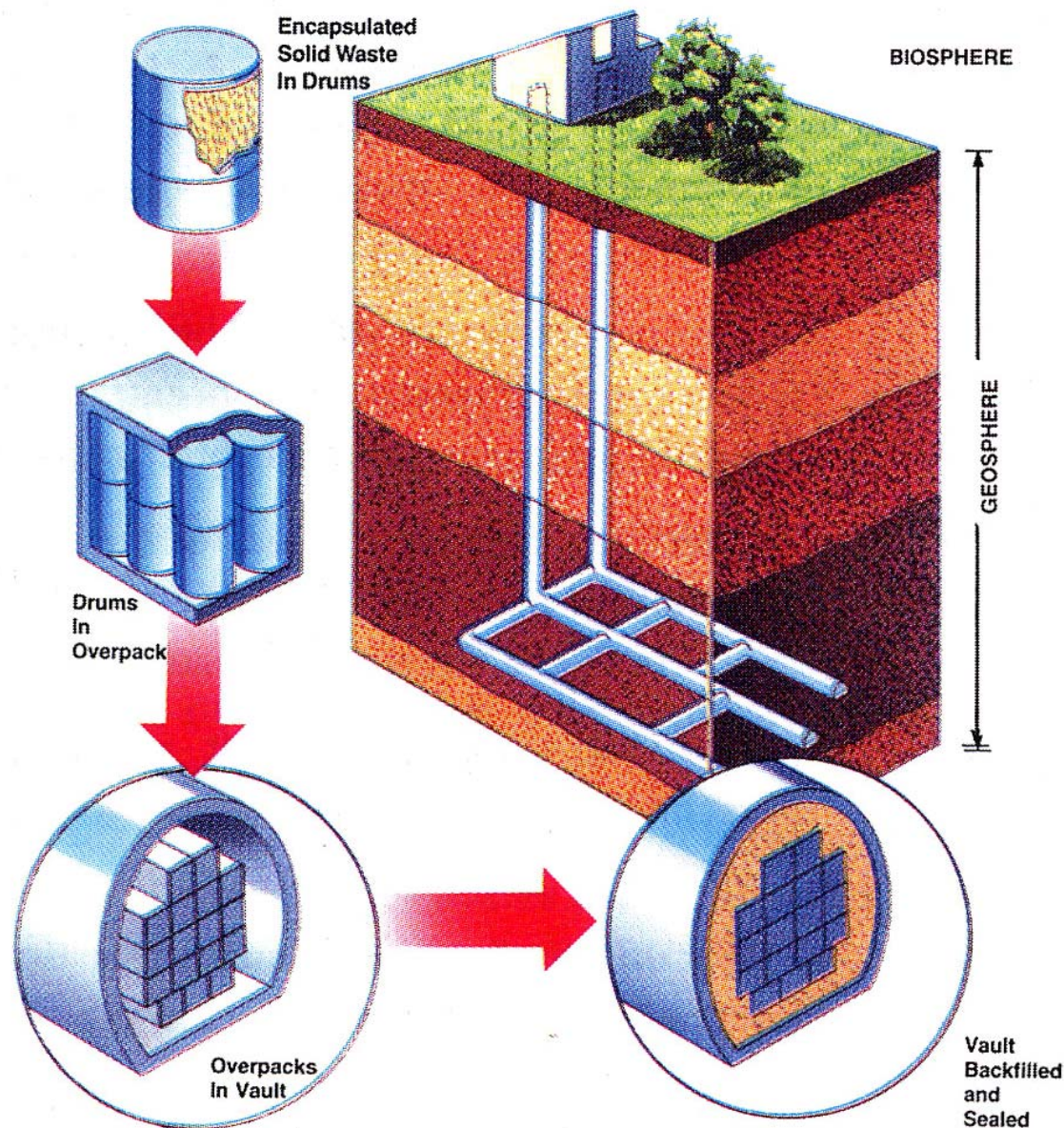
Away From Reactor (AFR) Storage

# Durability of UK Spent Fuel



- Long-term durability of Magnox alloy clad U metal fuel?
- Long-term durability  $\text{UO}_2$  fuels complex due to:
  - escape of e.g.  $^{129}\text{I}$ ,  $^{137}\text{Cs}$  from grain boundaries,
  - $\text{O}^{2-}$ -conducting behaviour,
  - pH behaviour with water,
  - sensitivity to radiation damage.





## Geological Disposal Facility (GDF).

- **Multibarrier System.**
- **Designed to prevent any release of radionuclides to biosphere.**
- **Usually reducing conditions with water ingress.**

## GDF Programme

- **Important Materials Issues:**
  - Container
  - Wasteform
  - Chemical Barrier or Buffer
  - Geological Barrier
- **Corrosion and interaction of materials with geosphere over very long times.**

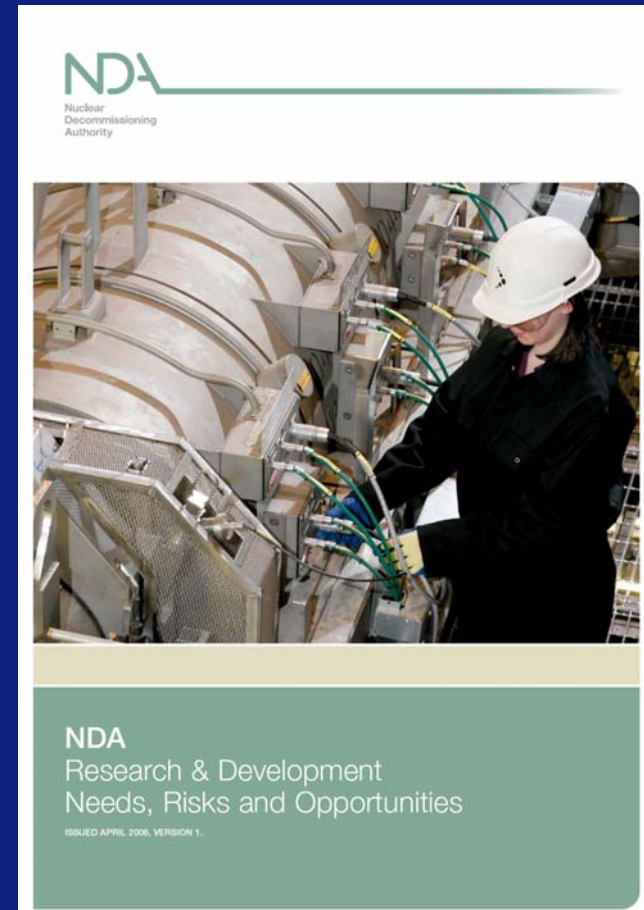


NDA Radioactive Waste Management Directorate  
**Proposed Research and  
Development Strategy**

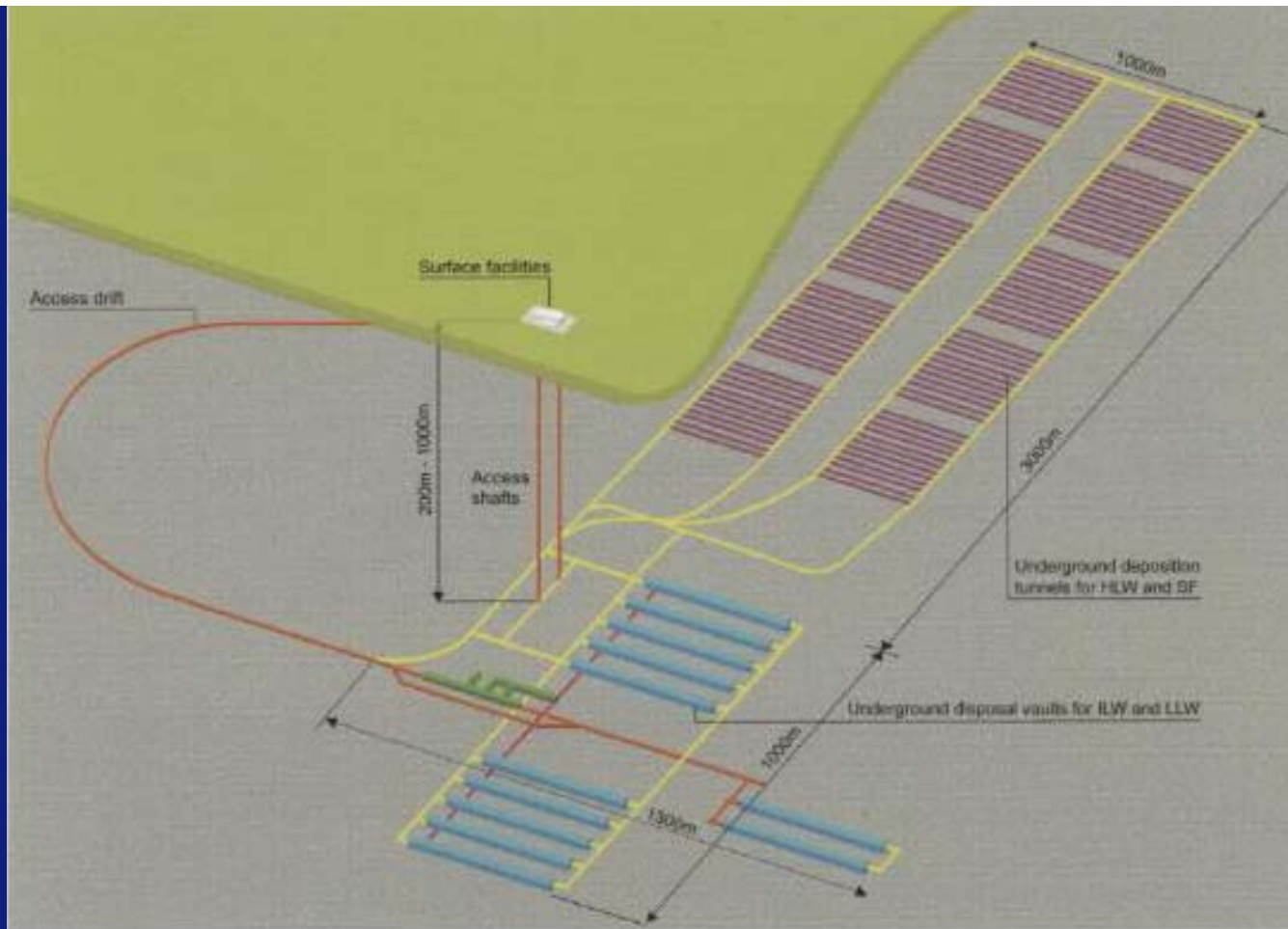


# Materials-relevant GDF R&D

- Gas generation from wasteform corrosion.
- Interaction of wasteform with geosphere and radionuclide transport and retardation mechanisms.
- Colloids, natural organics and microbes.
- Engineered Disturbed Zone.
- Alkali Disturbed Zone (backfill).



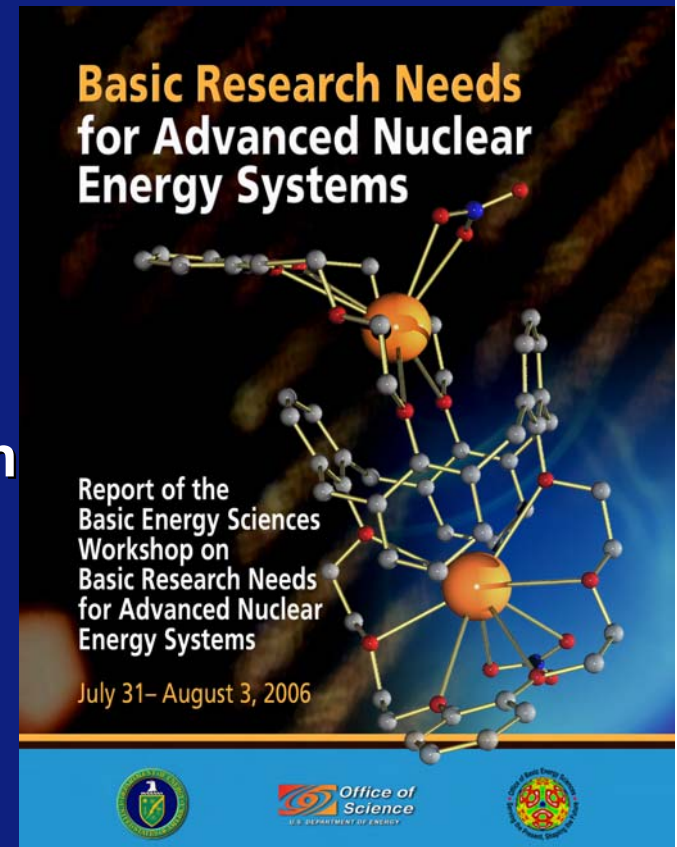
# Co-Location in Single GDF



- Interaction of differing types of waste located in different sections.
- Alkali ILW system but acid HLW glass system.
- Need to understand materials degradation, corrosion product transport and interactions over geological times.
- Multi scale and long timescale modelling needs.

## Other R&D Needs

- See DoE Workshop report on R&D Needs for Advanced Nuclear Energy Systems. Be able to:
  - Predict wasteform performance in geosphere.
  - Identify steps in wasteform dissolution mechanism, nucleation of secondary phases and surface sorption/desorption reactions, formation/decomposition of radiolytically-produced species in solution.
  - Need for underpinning thermodynamic data.



## **Skills Needs**

- **Engineers/graduates with general materials, nuclear, mining, hydrogeology and geology skills.**
- **Bachelors and Masters courses in nuclear engineering and relevant mining/geology.**
- **Training in use of radioactive materials.**
- **Continuity of skills: programme over hundreds of years.**



## Infrastructure

- Current active experimental and analytical facilities limited compared to our international competitors.
- Some stability needed in UK nuclear industry.
- Facilities at Sellafield Central Lab. available for R&D community.
- Need for *in situ* geology/hydrogeology studies in GDF or underground rock laboratory.

# Technology Transfer

- **Much potential for technology transfer to the nuclear field particularly in clean up, storage and disposal.**
- **Military have good remote handling equipment and techniques e.g. remotely operated vehicles (ROV).**
- **Self Assembled Monolayers on Mesoscale Supports (SAMMS) separating specific radionuclides from aqueous waste streams.**

## **The Way Forward**

- **Improve Knowledge Transfer into the nuclear industry.**
- **Extend skills base notably in geology/hydrogeology.**
- **Ensure facilities for experimental work and training internationally competitive.**
- **Focussed R&D programmes:**
  - **Difficult wastes,**
  - **Durability of current cemented ILW,**
  - **Short-lived radionuclide-containing wastes,**
  - **>100 year store concepts.**
- **Expand UK corrosion capability, including long-term testing of active systems and multiscale modelling.**
- **Support for geology R&D (NERC).**
- **Cross RCUK calls in GDF research at the materials/geology interface .**
- **Support for taking lead role in international storage and GDF programmes.**